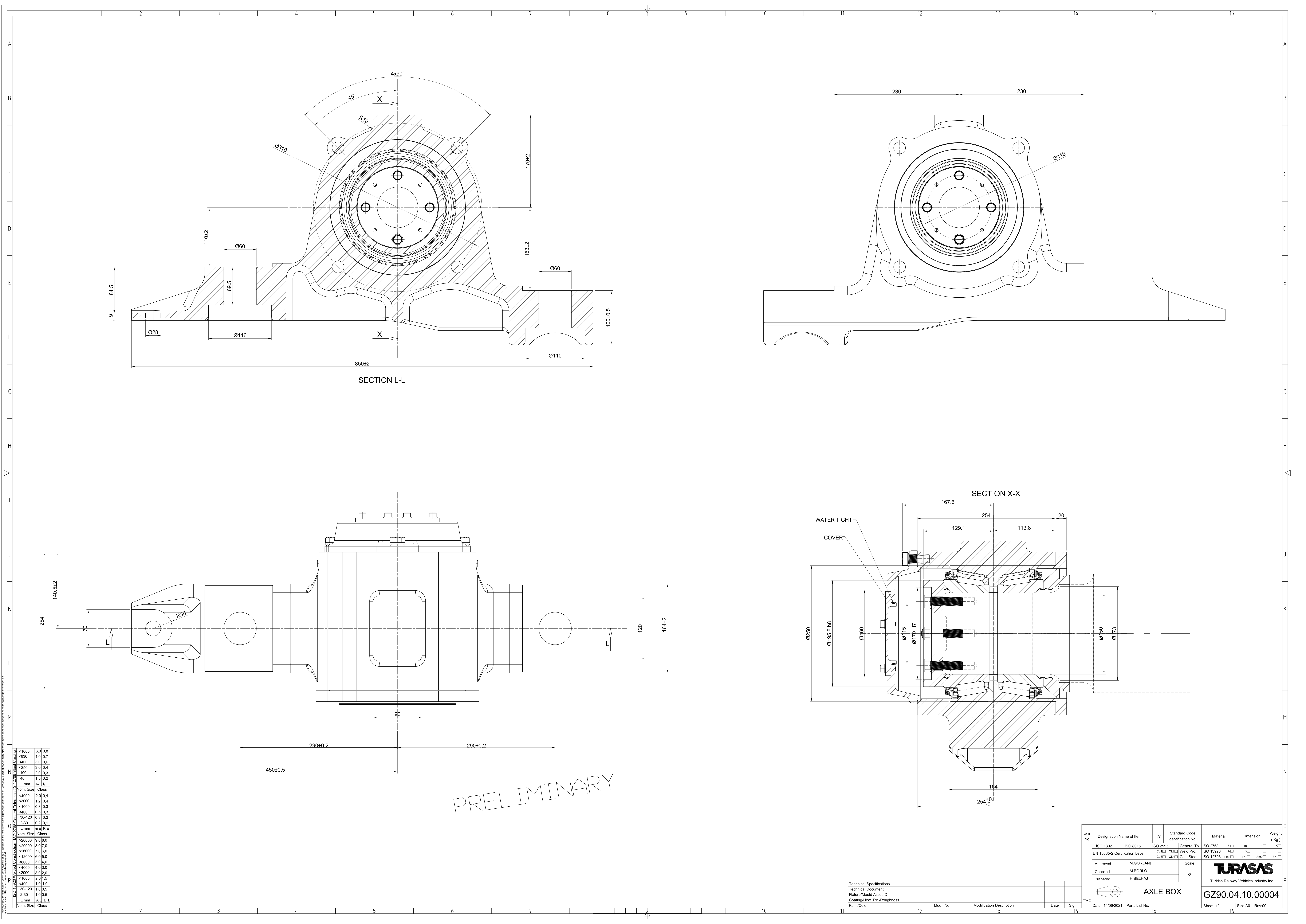




ISO 1302	Welded Connection	ISO 2768	General Tolerances	ISO 13920	Steel Castings
<1000	6.0/0.8	<1000	6.0/0.8	<1000	6.0/0.8
<630	4.0/0.7	<630	4.0/0.7	<630	4.0/0.7
<400	3.0/0.6	<400	3.0/0.6	<400	3.0/0.6
<250	3.0/0.4	<250	3.0/0.4	<250	3.0/0.4
100	2.0/0.3	100	2.0/0.3	100	2.0/0.3
40	1.5/0.2	40	1.5/0.2	40	1.5/0.2
Nom. Size	Class	Nom. Size	Class	Nom. Size	Class
<4000	2.0/0.4	<4000	2.0/0.4	<4000	2.0/0.4
<2000	1.2/0.4	<2000	1.2/0.4	<2000	1.2/0.4
<1000	0.8/0.3	<1000	0.8/0.3	<1000	0.8/0.3
<400	0.5/0.3	<400	0.5/0.3	<400	0.5/0.3
30-120	0.3/0.2	30-120	0.3/0.2	30-120	0.3/0.2
2-30	0.2/0.1	2-30	0.2/0.1	2-30	0.2/0.1
L mm	m ± K ±	L mm	m ± K ±	L mm	m ± K ±
Nom. Size	Class	Nom. Size	Class	Nom. Size	Class
>20000	9.0/9.0	>20000	9.0/9.0	>20000	9.0/9.0
<20000	8.0/7.0	<20000	8.0/7.0	<20000	8.0/7.0
<16000	7.0/6.0	<16000	7.0/6.0	<16000	7.0/6.0
<12000	6.0/5.0	<12000	6.0/5.0	<12000	6.0/5.0
<8000	5.0/4.0	<8000	5.0/4.0	<8000	5.0/4.0
<4000	4.0/3.0	<4000	4.0/3.0	<4000	4.0/3.0
<2000	3.0/2.0	<2000	3.0/2.0	<2000	3.0/2.0
<1000	2.0/1.5	<1000	2.0/1.5	<1000	2.0/1.5
<400	1.0/1.0	<400	1.0/1.0	<400	1.0/1.0
30-120	1.0/0.5	30-120	1.0/0.5	30-120	1.0/0.5
2-30	1.0/0.5	2-30	1.0/0.5	2-30	1.0/0.5
L mm	A ± E ±	L mm	A ± E ±	L mm	A ± E ±
Nom. Size	Class	Nom. Size	Class	Nom. Size	Class

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID					
Coating/Heat Tre./Roughness					
Paint/Color					
Mod. No.					
Modification Description					
Date					
Sign					

Item No	Designation Name of Item	Qty.	Standard Code Identification No	Material	Dimension	Weight (Kg)
ISO 1302	ISO 8015	ISO 2553	General Tol.	ISO 2768	ISO 13920	ISO 12708
EN 15085-2 Certification Level			CL1 ☐ CL2 ☐ CL3 ☐ CL4 ☐	Weld Pro.	A ☐ B ☐ E ☐ F ☐	Lm ☐ L2 ☐ Sm ☐ S2 ☐
Approved	M.GORLANI		Scale	1:2		
Checked	M.BORLO					
Prepared	H.BELHAJ					
AXLE BOX				GZ90.04.10.00004		
Date: 14/06/2021				Parts List No:		Sheet: 1/1
Date: 14/06/2021				Parts List No:		Size: A0 Rev: 00